



$\phi 1.842$
5.786 CIRCUMFERENCE
+.5 OVERLAP 6.25 LENGTH

$\phi 2.750$
8.639 CIRCUMFERENCE
+.5 OVERLAP 9.14 LENGTH

$\phi 1.000$
3.141 CIRCUMFERENCE
+.5 OVERLAP 3.625

pinhole

fillet on bottom flange
made assembly bottom out
with metal-on-metal contact